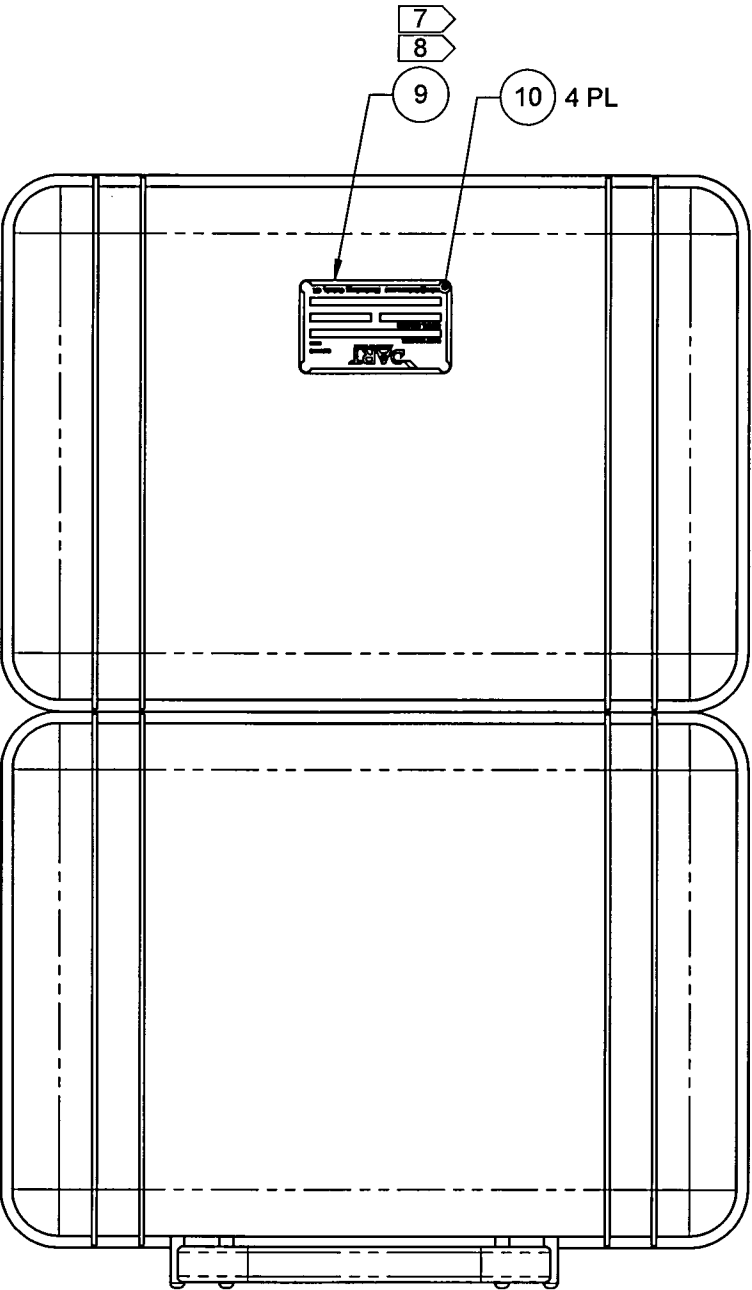
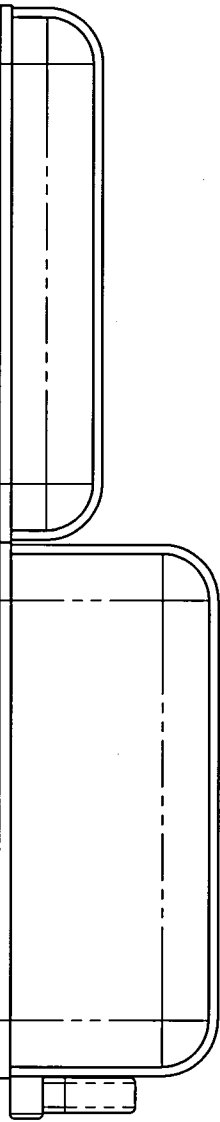
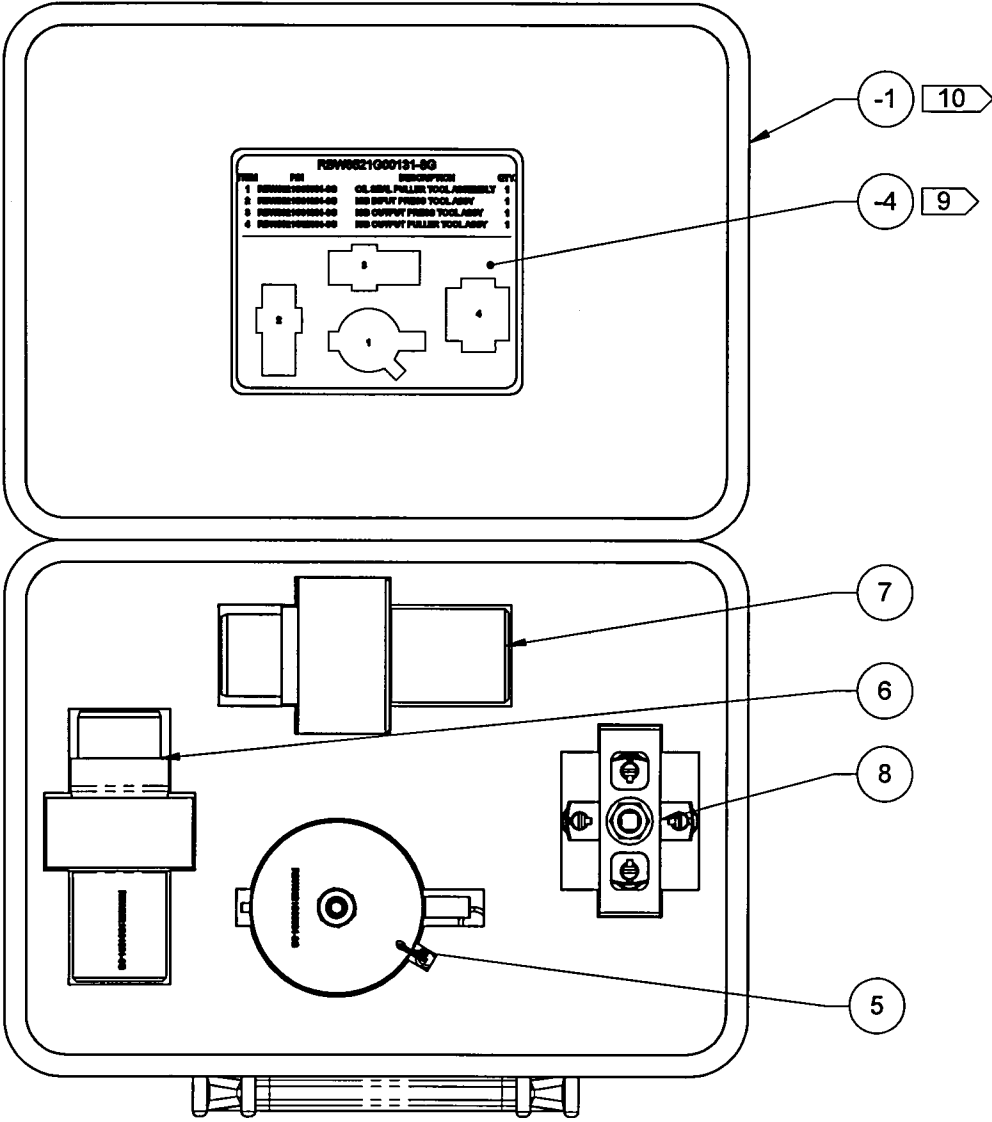


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6521G00131-8G-1	PACKAGING ASSY
-4	1	RBW6521G00131-8G-4	POSITION PLACARD
5	1	RBW6521G00531-8G	OIL SEAL PULLER TOOL ASSEMBLY
6	1	RBW6521G01031-8G	IGB INPUT PRESS TOOL ASSY
7	1	RBW6521G01831-8G	IGB OUTPUT PRESS TOOL ASSY
8	1	RBW6521G02331-8G	IGB OUTPUT PULLER TOOL ASSY
9	1	RB41011	DART PLACARD
10	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.

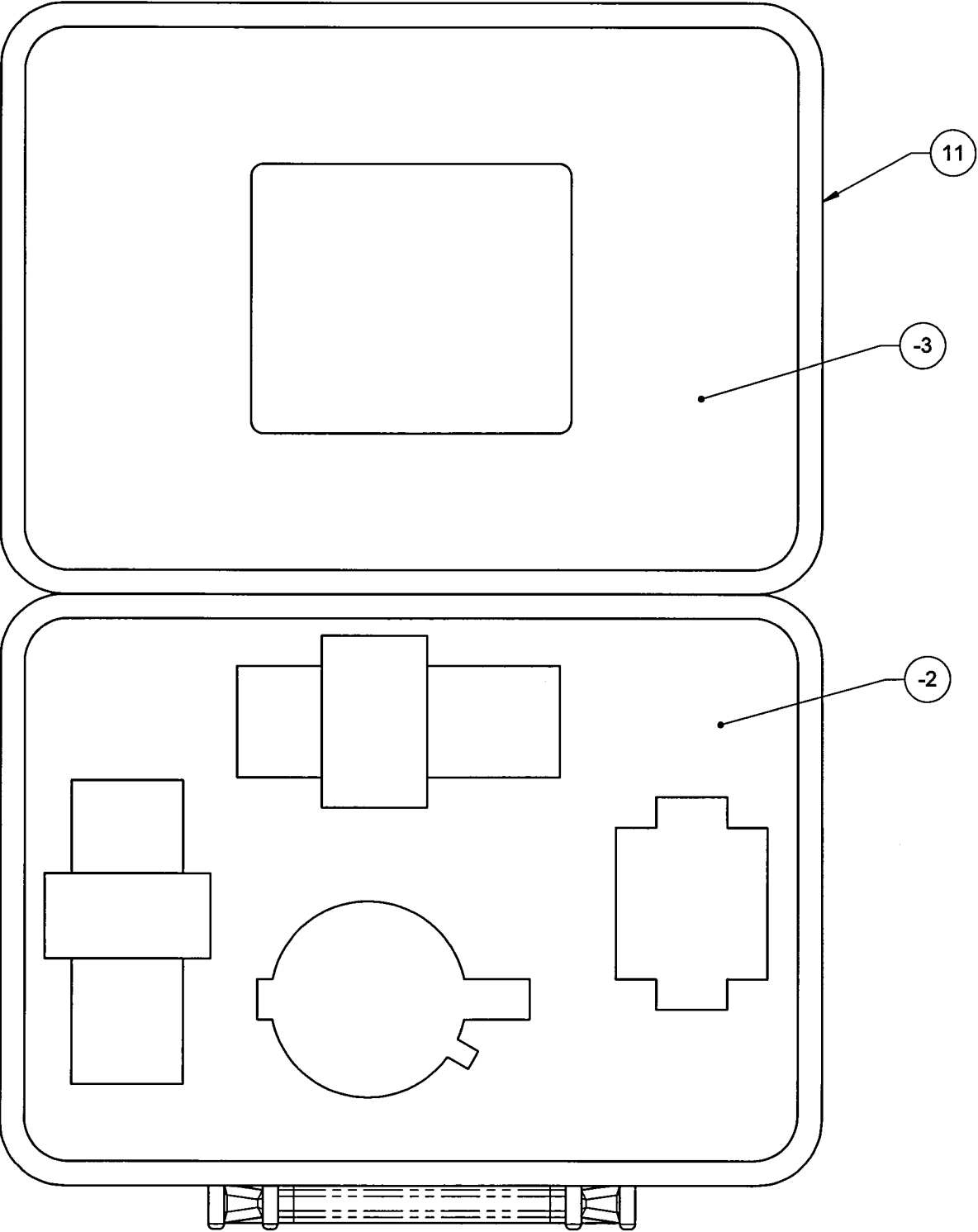


NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED  
8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS  
9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM  
10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

**RBW6521G00131-8G OIL SEAL INSTALLATION / REMOVAL KIT**

A	NEW ISSUE	18-545	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	<b>RBW6521G00131-8G</b>	SHEET 1 OF 5
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE <b>8/20/2018</b>		<b>OIL SEAL INSTALLATION / REMOVAL KIT</b>	NTS
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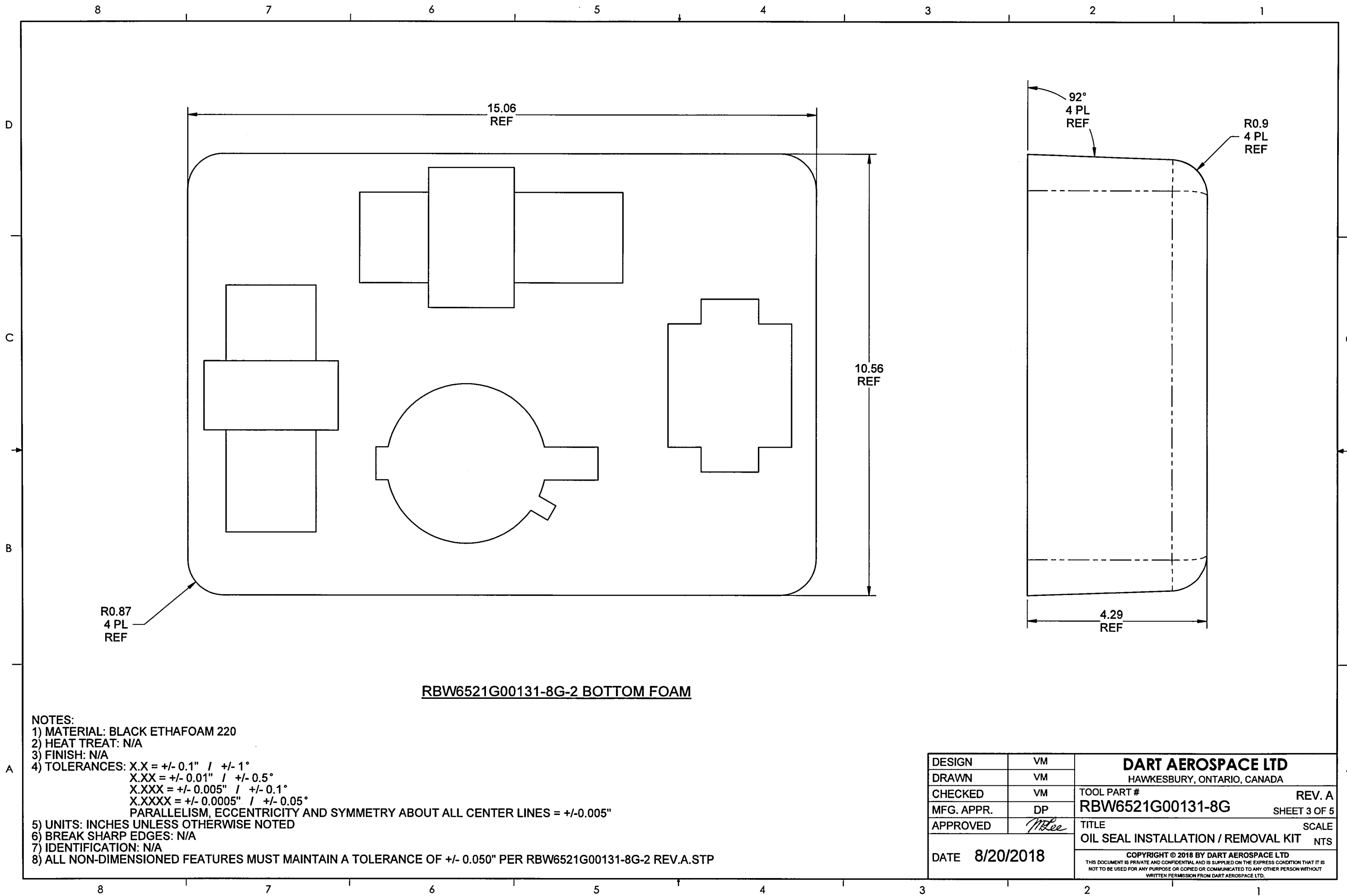
ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6521G00131-8G-2	BOTTOM FOAM
-3	1	RBW6521G00131-8G-3	TOP FOAM
11	1	PELICAN #APP-1450-E	PELICAN CASE 1450



RBW6521G00131-8G-1 PACKAGING ASSY

NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6521G00131-8G	SHEET 2 OF 5
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 8/20/2018		OIL SEAL INSTALLATION / REMOVAL KIT	NTS
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**RBW6521G00131-8G-2 BOTTOM FOAM**

- NOTES:  
1) MATERIAL: BLACK ETHAFOAM 220  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER RBW6521G00131-8G-2 REV.A.STP

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	<b>RBW6521G00131-8G</b>	SHEET 3 OF 5
APPROVED	<i>MLee</i>	TITLE	SCALE
DATE <b>8/20/2018</b>		<b>OIL SEAL INSTALLATION / REMOVAL KIT</b>	NTS
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